



Production Parameters and Technical Drawing

STONE

Segmented Corner Breaker (45 or Double 45)

| Position | RPM | Feed | Removal |
|----------|------|------------|---------|
| 0 | 5500 | Up to 3000 | >3mm |

Diamond Tools – 120mm OD (Edge Tools)

| Position | RPM | Feed | Removal |
|----------|------|------------|-------------|
| 1 | 5500 | Up to 3000 | >1mm |
| 2 | 5500 | Up to 6000 | >.4mm |
| 3 | 5500 | Up to 6000 | >.3mm |
| 4 | 5500 | Up to 3000 | >.2mm <.1mm |

Diamond Tools – 60mm OD(Sink Tools)

| Position | RPM | Feed | Removal |
|----------|------|------------|-------------|
| 1 | 6000 | Up to 3000 | >1mm |
| 2 | 6000 | Up to 6000 | >.4mm |
| 3 | 6000 | Up to 6000 | >.3mm |
| 4 | 6000 | Up to 3000 | >.2mm <.1mm |

Rubber Polish

| Position | Color | Grit | RPM | Feed |
|----------|--------|------|------|------|
| 1 | Yellow | 800 | 2500 | 1200 |
| 2 | Blue | 1500 | 2500 | 1200 |
| 3 | Orange | 3000 | 2500 | 1200 |

NEW! Flash Resin Polish

| Position | Color | Grit | RPM | Feed |
|----------|--------|------|------|------|
| 1 | Yellow | 800 | 2500 | 1200 |
| 2 | Blue | 1500 | 2500 | 1200 |
| 3 | Orange | 3000 | 2500 | 1200 |

Shape A43 (120mm)

