

# MATERIAL SAFETY DATA SHEET



Date Issued: 02/08/2007  
MSDS No: 41  
Date Revised: 07/21/2008  
Revision No: 1

## 1. PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT CODE:** Touchstone Colorant, RED-BROWN

### MANUFACTURER

Bonstone Materials Corporation  
707 Swan Drive  
Mukwonago WI 53149  
**Emergency Contact:** Mike Beckmann  
**Product Stewardship:** 262-363-9877

### 24 HR. EMERGENCY TELEPHONE NUMBERS

Chemtrec: 1-800-424-9300

## 2. HAZARDS IDENTIFICATION

### POTENTIAL HEALTH EFFECTS

**EYES:** Can cause severe irritation, redness, tearing, blurred vision.

**SKIN:** Prolonged or repeated contact can result in defatting and drying of the skin which may result in skin irritation and dermatitis (rash).

**INGESTION:** Substance may be harmful if swallowed.

**INHALATION:** Prolonged inhalation may be harmful.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	Wt.%	CAS	EINECS
Iron Oxide	Trade secret	001309-37-1	215-168-2
Salts from Alkylamides, Esters	Trade secret		
Xylenes (o-,m-,p- Isomers)	< 3	001330-20-7	- -

## 4. FIRST AID MEASURES

**EYES:** Immediately flush eyes with plenty of water for at least 15 minutes. Get immediate medical attention.

**SKIN:** Wash with soap and water. Get medical attention if irritation develops or persists.

**INGESTION:** Get medical attention immediately.

**INHALATION:** Remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.

## 5. FIRE FIGHTING MEASURES

**FLASHPOINT AND METHOD:** (302°F)

**FLAMMABLE LIMITS:** 0 to 0

**GENERAL HAZARD:** During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion.

**EXPLOSION HAZARDS:** None known. Treat as combustible.

**FIRE FIGHTING PROCEDURES:** Use dry chemical, alcohol foam or CO<sub>2</sub>. Water or foam may cause frothing. Firefighters and others who may be exposed to products of combustion should wear full firefighting turnout gear and self-contained breathing apparatus. Firefighting equipment should be thoroughly decontaminated after use.

**FIRE EXPLOSION:** None known. Treat as combustible.

## 6. ACCIDENTAL RELEASE MEASURES

**GENERAL PROCEDURES:** Stop the leak, if possible. Shut off or remove all ignition sources. Construct a dike to prevent spreading (includes molten liquids until they freeze).

**RELEASE NOTES:** Notify authorities if any exposures to the general public or environment occurs or is likely to occur.

**SPECIAL PROTECTIVE EQUIPMENT:** Remove contaminated clothing and wash before reuse.

**COMMENTS:** If recovery is not feasible, admix with dry soil, sand or non-reactive absorbent and place in an appropriate chemical waste container. Transfer to containers by suction, preparatory for later disposal. Place in metal containers for recovery or disposal. Flush area with water spray. Clean-up personnel must be equipped with self-contained breathing apparatus and butyl rubber protective clothing. For large spills, recover spilled material with a vacuum truck.

## 7. HANDLING AND STORAGE

**GENERAL PROCEDURES:** Use with adequate ventilation.

**HANDLING:** Keep away from heat, sparks and flame.

**STORAGE:** Store in a tightly closed container.

**COMMENTS:** Follow all MSDS/label precautions even after container is emptied because they may retain product residues.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### EXPOSURE GUIDELINES

OSHA HAZARDOUS COMPONENTS (29 CFR1910.1200)					
		EXPOSURE LIMITS			
		OSHA PEL		ACGIH TLV	
Chemical Name		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Xylenes (o-,m-,p- Isomers)	<b>TWA</b>	100 ppm		100 ppm	

**ENGINEERING CONTROLS:** Use only in a well ventilated area.

### PERSONAL PROTECTIVE EQUIPMENT

**EYES AND FACE:** For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear splash-proof goggles.

**SKIN:** Where splashing is possible, full chemically resistant protective clothing (e.g. acid suit) and boots are required.

**RESPIRATORY:** NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

**WORK HYGIENIC PRACTICES:** Provide readily accessible eyewash stations and safety showers. Wash at the end of each work shift and before eating, smoking, or using the toilet.

**OTHER USE PRECAUTIONS:** Where contact is likely, wear chemical resistant gloves, a chemical suit, rubber

boots, and chemical safety goggles plus a face shield.

**COMMENTS:** Avoid breathing any (dust, vapor, mist, gas) that may be generated when grinding cured material.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Chemical Name	Freezing Point (°C)	Specific Gravity
Iron Oxide	1000	4.75

**PHYSICAL STATE:** Liquid

**APPEARANCE:** Viscous liquid

**COLOR:** Reddish-brown

**PERCENT VOLATILE:** 2.0

**VAPOR PRESSURE:** 34

**VAPOR DENSITY:** 34

**FLASHPOINT AND METHOD:** (302°F)

**SOLUBILITY IN WATER:** Negligible

**DENSITY:** 15.4

**SPECIFIC GRAVITY:** 1.800

**(VOC):** ~ to 0.10 lbs/gal

## 10. STABILITY AND REACTIVITY

**STABILITY:** Stable.

**POLYMERIZATION:** Will not occur under normal conditions.

**CONDITIONS TO AVOID:** Heat, fire, severe oxidizing conditions, and/or excessive moisture.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Carbon dioxide, carbon monoxide, aldehydes, carbon, and other toxic gases.

**INCOMPATIBLE MATERIALS:** Will react exothermally with isocyanates. Avoid oxidizing agents and strong alkalis.

## 11. TOXICOLOGICAL INFORMATION

### ACUTE

Chemical Name	ORAL LD <sub>50</sub> (rat)	INHALATION LC <sub>50</sub> (rat)
Iron Oxide	> 5000 mg/l (rat)	
Xylenes (o-,m-,p- Isomers)	4300 mg/kg (rat)	5000 ppm (rat)

**SKIN EFFECTS:** May cause severe injury to skin following prolonged or repeated contact, and may cause skin sensitization or other allergic responses.

**GENERAL COMMENTS:** Not determined.

## 12. ECOLOGICAL INFORMATION

**COMMENTS:** No information.

**13. DISPOSAL CONSIDERATIONS**

**DISPOSAL METHOD:** Recover, reclaim or recycle when practical. Dispose of in accordance with federal, state and local regulations. Note: Chemical additions to, processing of, or otherwise altering this material may make this waste management information incomplete, inaccurate, or otherwise inappropriate. Furthermore, state and local waste disposal requirements be be more restrictive or otherwise different from federal laws and regulations.

**14. TRANSPORT INFORMATION**

**COMMENTS:** Not regulated by DOT

**15. REGULATORY INFORMATION****UNITED STATES****SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)****EPCRA SECTION 313 SUPPLIER NOTIFICATION**

Chemical Name	Wt.%	CAS
Xylenes (o-,m-,p- Isomers)	< 3	001330-20-7

**TSCA (TOXIC SUBSTANCE CONTROL ACT)**

**TSCA STATUS:** This product and/or all of it's components is/are listed on the TSCA Inventory.

**STATES WITH SPECIAL REQUIREMENTS**

Chemical Name	Requirements
Iron Oxide	PA, NJ, MA: Iron (III) Oxide is on the Right-to-Know list for these states.
Xylenes (o-,m-,p- Isomers)	CA, PA, NJ: Xylene is on the Right-to-know lists for these states.

**CALIFORNIA PROPOSITION 65**

Chemical Name	Wt.%	Listed
Iron Oxide	Trade secret	● Cancer

**16. OTHER INFORMATION**

**REASON FOR ISSUE:** VOC content

**APPROVED BY:** Mike Beckmann    **TITLE:** President

**INFORMATION CONTACT:** Mike Beckmann

**REVISION SUMMARY:** Revision #: 1 This MSDS replaces the February 08, 2007 MSDS. Any changes in information are as follows: In Section 1 Reason for Issue In Section 9 VOC (Unit) (VOC) (wt%) (Operator) VOC (From) VOC (To)

**MANUFACTURER DISCLAIMER:** The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or any process, unless specified in the text.